

Greddy
BLOW OFF VALVE
TYPE-RS
ADAPTER KIT

BRS-503

Instruction Manual

Please read the manual carefully before installing and using this product.

This product is for off road use only.

MAKE	MODEL	CHASSIS	ENGINE	YEAR
MAZDA	RX-7	FD3S	13BT-REW	93-96

*USDM

APPLICATION : Vented out to atmosphere type

※ Piping to recirculate back to intake is not included.

 **Important** This kit is designed for the vehicle specified above. Please do not attempt to install this kit on other application.

SAFETY INFORMATION

Important

- This Manual will explain the proper installation procedure of this product.
Please read this manual carefully.
- This manual was created considering the vehicle to be completely factory spec.
- While using this product, please keep this manual to use as a reference.
- The notation shown below is used through out this manual.



Caution

This notation will indicate the important procedures and instructions to prevent accidents and injury.



Warning

This notation will indicate the important procedures and instructions to prevent life treating accidents and injury.

- ◆ If sub injectors are used make sure to mount he injectors after the blow off valve between the blow off valve and the throttle body.
- ◆ On some applications, there are possibilities of engine stall if the air is released out to the atmosphere.

It is recommended to re-circulate the sir back in to intake system before the turbo in-let

To re-circulate the air, replacement of the discharge funnel with optional re-circulation hose adapter is required. .

※ **Please prepare necessary part for installation.**

Product Name	Description	Code
Re-circulation Adapter	19 ϕ	11900492
	29 ϕ	11900493
	32 ϕ	11900494
	34 ϕ	11900495



Caution

DO NOT disassemble or mishandle this product.

This will cause the product failure and may damage the engine.

Important

1. This product is for off road use only.

- This product is legal for sale or use in CA only on vehicles, which may never be driven on a public highway. Check your state and local laws regarding the use of any performance products.

2. Installation of this product should be performed by an experienced mechanic.

- Special tools and modification skills are necessary for the installation of this product.

3. Inspect the vehicle before the installation of this product.

- Inspect the vehicle and make sure that there are no problems with the vehicle before installation.

4. Do not use this product for purpose other what is intended for.

- Damage due to modifications or misuse of this product will void any warranty.

Important

1. Disconnect the negative terminal of the battery before installation

2. Make sure the engine room has cooled down before installation.

3. Removal and disassemble caution

Please follow the basic manufacturer's recommended procedure.

- Make sure to clean the parts that are reused and replace any parts that are damaged.

4. Installation and reassembly caution

- Clean the parts thoroughly before installing the parts.
- Make sure to replace gaskets with new part.
- Please refer to the torque spec chart for the proper torque specs for the bolts and nuts.

Jacking and lifting precautions



Caution

- When Jacking up the front or rear of the vehicle, please make sure to lift the vehicle up at the proper jack points and use safety stands and Wheel chocks.
- When Lifting the vehicle, ensure that the front and rear of the vehicle are well balanced at the proper lift points.

Important



Caution Make sure to check the installation before operating the vehicle.



Caution Before starting the engine, make sure that there are no flammable items around the exhaust system and in the engine room.



Warning Start the engine in a well-ventilated area.

Although we have taken all the possible measures to provide the highest quality products, we will not be responsible for any damage, or accidents caused by improper use, incorrect installation.

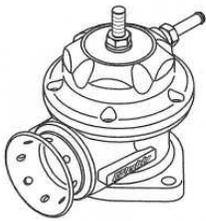
GRddy Performance Products, Inc.



PARTS LIST

1.	BLOW OFF VALVE	×1	5.	BLOW OFF GASKET	×1
2.	ADAPTER	×1	6.	EMBLEM	×1
3.	BRACKET	×1	7.	BOLT·WASHER	×4
4.	RUBBER PLUG 19φ	×1			

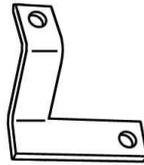
PARTS LIST



1



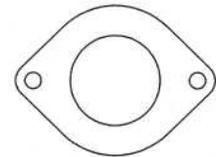
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3



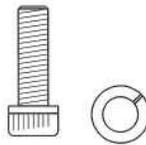
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5



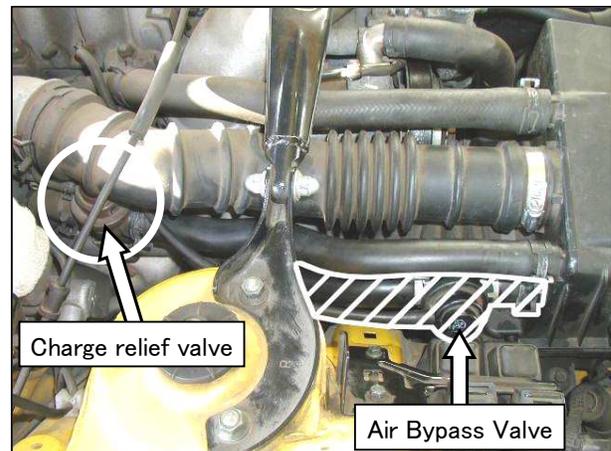
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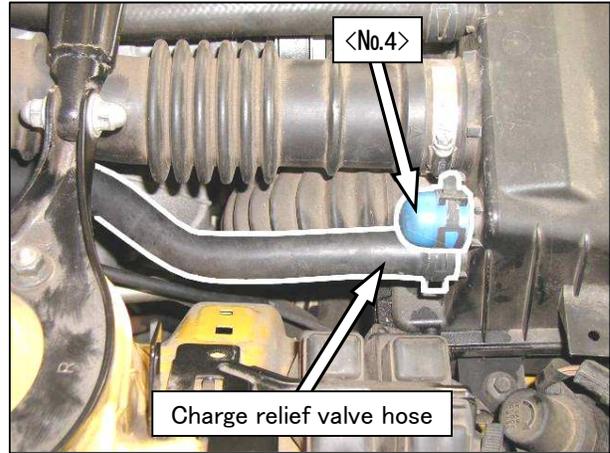
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Installation

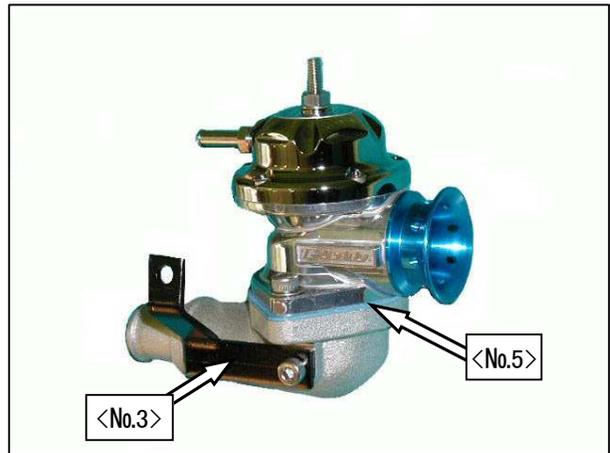
- (1) Remove the factory air bypass valve and air hose connected at the bottom port of the air box.



- (2) Move the charge relief valve hose to the bottom port on the air cleaner box and plug the top port with provided rubber plug <No.4> as shown.



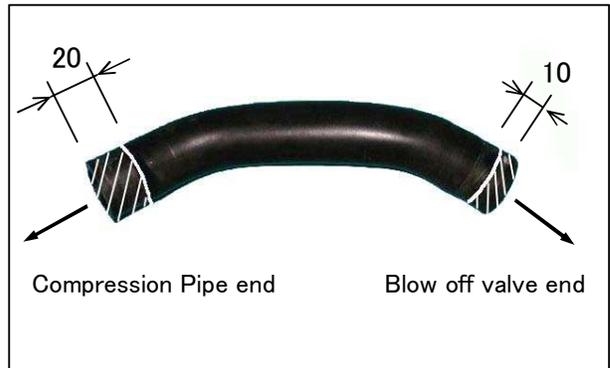
- (3) Mount the GReddy Blow Off Valve<No.1> and bracket<No.3> to the adapter<No.2> using the provided gasket<No.5> and bolts <No.7> as shown.



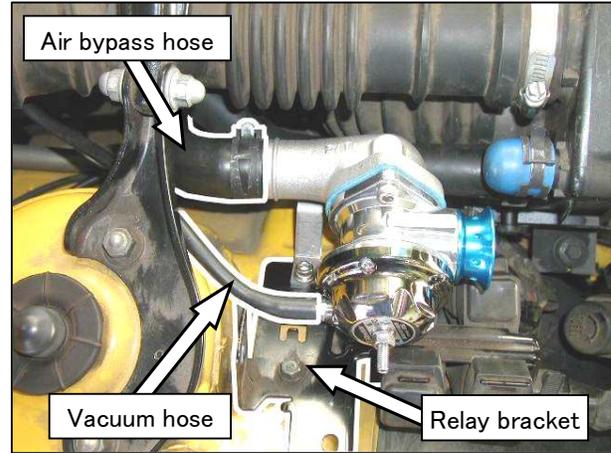
- (4) Stick the emblem<No.6> to the top housing.

- (5) Cut the factory air bypass valve hose on both ends as shown, and reinstall it back to the compression pipe using the factory hose.

- Cut 20mm off from the Compression pipe end.
- Cut 10mm off from the blow off valve side.



- (6) Remove the lower bolt from the factory relay bracket and mount the blow off valve assembly as shown with provided bolts <NO.7>.
- (7) Connect the air bypass hose to the blow off valve adapter using the factory hose clam as shown.
- (8) Connect the factory air bypass valve vacuum hose to the top of the blow off valve.



Starting the engine

- (1) Inspect the installation. Reconnect the negative terminal of the battery and start the engine.
- (2) Check and make sure that there no air leaks, clearance problems or irregular sound.
- (3) Lightly rev up the engine couple times to check if the blow off valve is operating.

Adjustment after installation

If irregular idle or engine stall occurs, loosen the M6 lock nut and turn the adjustment screw to **HARD** until the problem is eliminated.

After the adjustment, tighten the lock nut to secure the setting.

- ※ The adjustment is preset to the softest position from factory. Do not turn it further out than this position.
- ※ Make sure to loosen the lock nut before making adjustment. Turning the adjusting screw without loosening the lock nut will strip out the top housing.
- ※ When the adjustment screw is turned in, the stock of the valve decreases. Screwing it in too far will affect the proper operation of the valve.

When venting the outlet to the atmosphere, depending on the application, the airflow meter voltage can drop enough to stall the vehicle when the blow off valve is discharged.

If adjustment of the top screw cannot prevent the engine stall, install e-Manage system and use the Anti Engine Stall feature or reroute the discharge outlet back into the intake system after the airflow meter.



Warning

If the engine stalls while operating the vehicle, the steering and the Brakes will not operate properly and can be very dangerous.

How to change the Attachment

The attachment on the GReddy Type RS is interchangeable with discharge funnel or hose attachment.

To remove the attachment, turn it counter clock wise, and to install turn it clock wise.

When changing the attachment, place the O-ring to the attachment being installed and tighten until the attachment flange meets the blow of body.

- ※ Apply silicone grease before reinstalling the O-ring.
- ※ O-ring will not require excessive force to seal properly, so please be careful not to over tighten the attachment.

